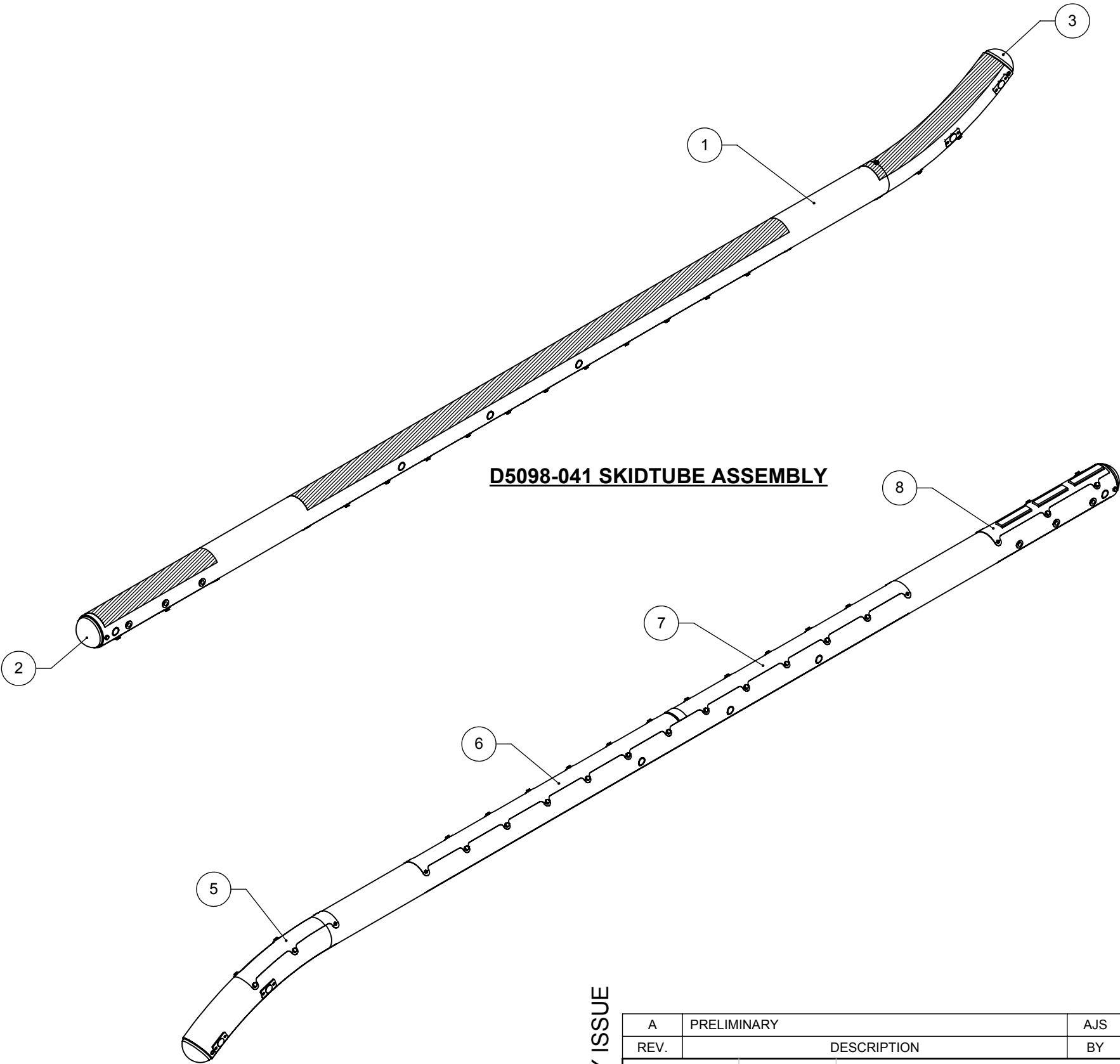


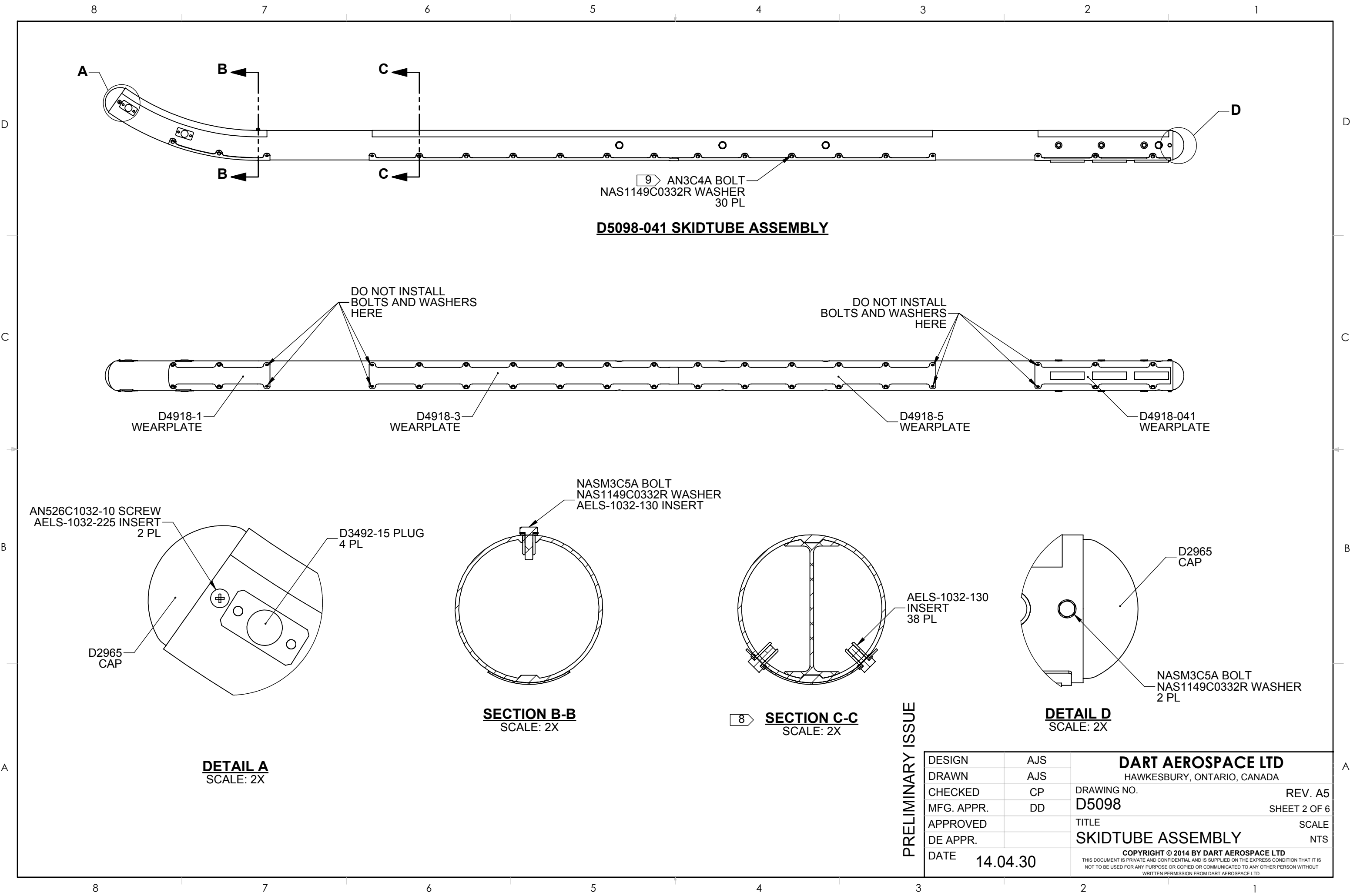
ITEM	QTY -041	P/N	DESCRIPTION
	X	D5098-041	SKIDTUBE ASSEMBLY
1	1	D5098-051	SKIDTUBE ASSEMBLY (WELDMENT)
2	1	D2965	CAP
3	1	D2965-3	CAP
4	4	D3492-055	PLUG ASSY
5	1	D4918-1	WEARPLATE
6	1	D4918-3	WEARPLATE
7	1	D4918-5	WEARPLATE
8	1	D4918-041	WEARPLATE
9	30	AN3C4A	BOLT
10	2	AN526C1032-10	SCREW
11	33	NAS1149C0332R	WASHER
12	3	NASM3C5A	BOLT
13	39	AELS-1032-130	INSERT



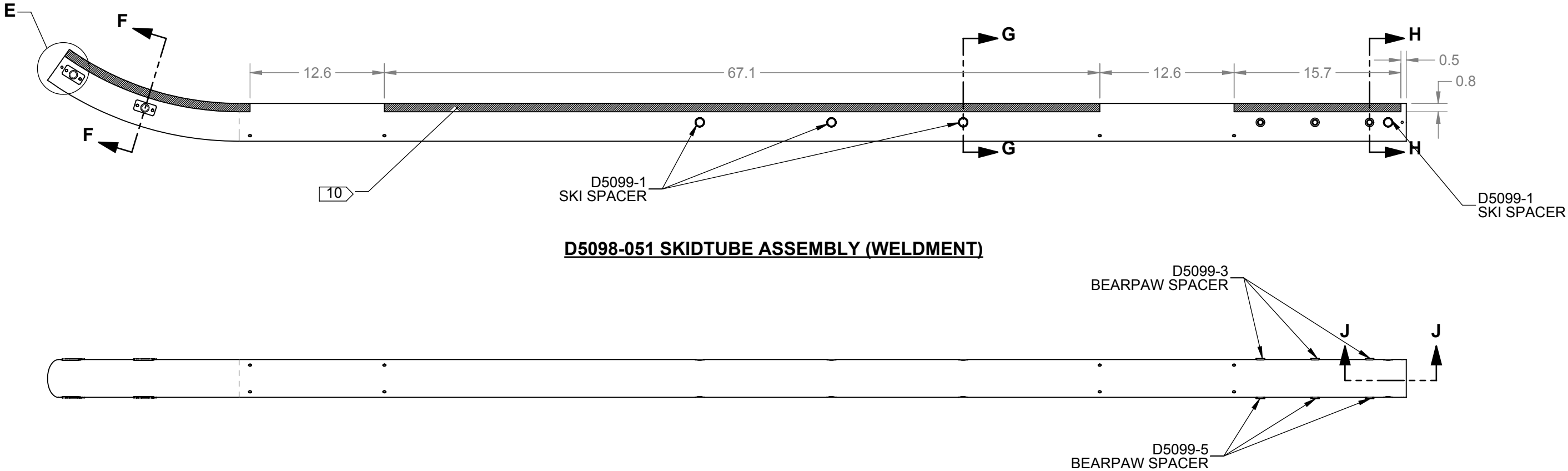
- NOTES:
- 1) MATERIAL: N/A
  - 2) FINISH: NONE
  - 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
  - 4) UNITS: INCHES UNLESS OTHERWISE NOTED
  - 5) BREAK SHARP EDGES: N/A
  - 6) IDENTIFICATION: INDENTIFY WITH DART B/N PER DART QSI 044 6.4 ON I.D. OF TUBE
  - 7) WEIGHT: 15.39 lbs
  - 8) INSTALL AELS-1032-130 PER SECTION C-C (38 PLACES)
  - 9) SEAL WEARPLATE BOLTS WITH SIKAFLEX-241/291

PRELIMINARY ISSUE

A	PRELIMINARY	AJS	14.04.30
REV.	DESCRIPTION		BY DATE
DESIGN	AJS	<b>DART AEROSPACE LTD</b> HAWKESBURY, ONTARIO, CANADA	
DRAWN	AJS		
CHECKED	CP	DRAWING NO.	REV. A5
MFG. APPR.	DD	<b>D5098</b>	SHEET 1 OF 6
APPROVED		TITLE	SCALE
DE APPR.		<b>SKIDTUBE ASSEMBLY</b>	NTS
DATE	14.04.30	<b>COPYRIGHT © 2014 BY DART AEROSPACE LTD</b> THIS DOCUMENT IS PRIVATE AND CONFIDENTIAL AND IS SUPPLIED ON THE EXPRESS CONDITION THAT IT IS NOT TO BE USED FOR ANY PURPOSE OR COPIED OR COMMUNICATED TO ANY OTHER PERSON WITHOUT WRITTEN PERMISSION FROM DART AEROSPACE LTD.	



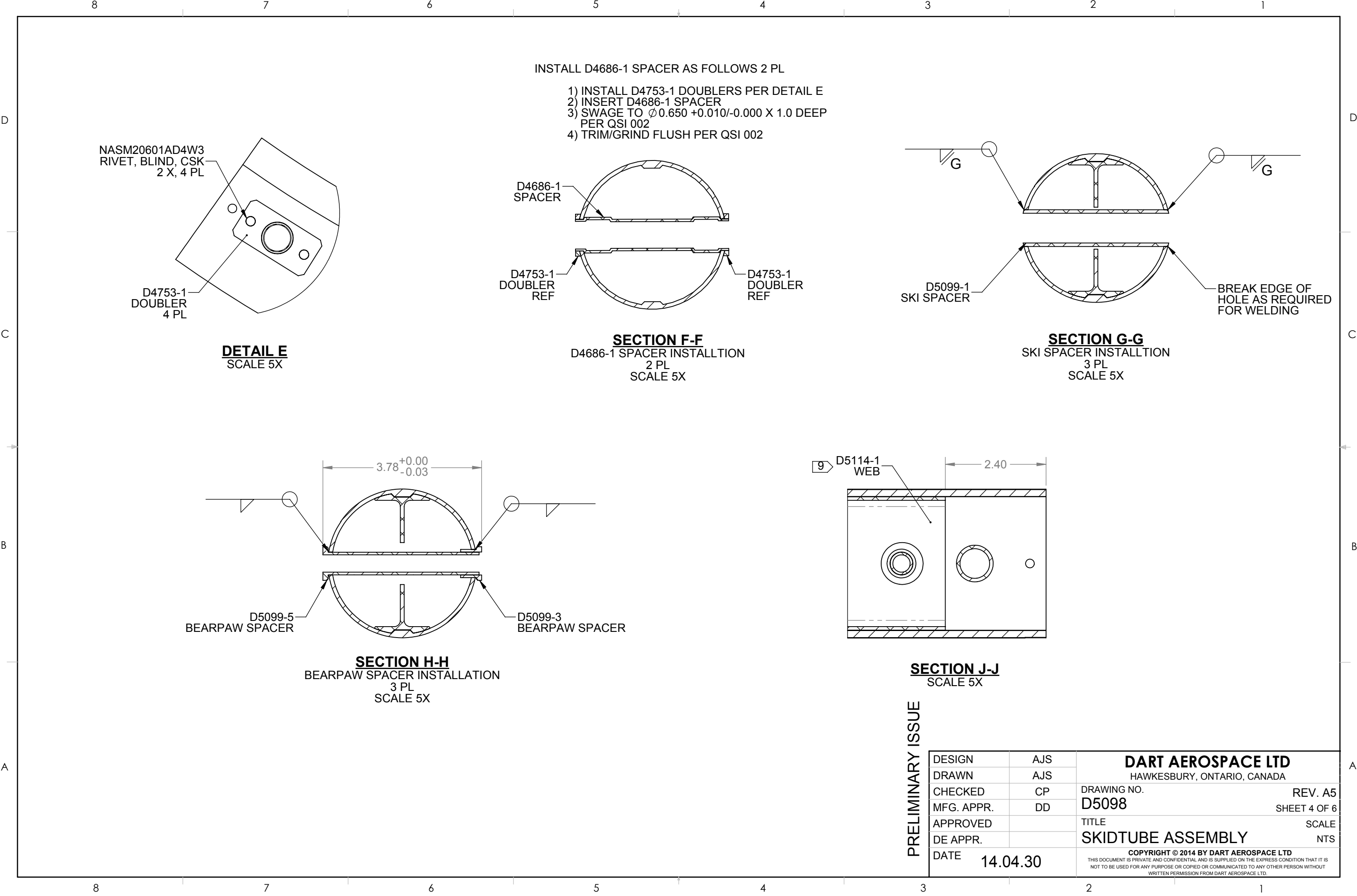
ITEM	QTY -043	P/N	DESCRIPTION
	X	D5098-043	SKIDTUBE ASSEMBLY (WELDMENT)
1	1	D5098-1	SKIDTUBE
2	2	D4686-1	SPACER
3	4	D4753-1	DOUBLER
4	4	D5099-1	SKI SPACER
5	3	D5099-3	BEARPAW SPACER
6	3	D5099-5	BEARPAW SPACER
7	1	D5114-1	WEB
8	8	NASM20601AD4W3	RIVET, BLIND, CSK



- NOTES:**
- 1) MATERIAL: N/A
  - 2) FINISH: POWDER COAT WHITE (4.3.5.1) PER DART QSI 005 4.3
  - 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
  - 4) UNITS: INCHES UNLESS OTHERWISE NOTED
  - 5) BREAK SHARP EDGES: N/A
  - 6) IDENTIFICATION: N/A
  - 7) WEIGHT: 11.14 lbs
  - 8) WELD PER DART QSI 004
  - 9) INSERT D5114-1 WEB TO LOCATION SHOWN OFF AFT END OF SKIDTUBE AND BOND WEB INTO OUTER TUBE WITH NON-STRUCTURAL SKIAFLEX-241/-291 ADHESIVE PER DART QSI 015 AFTER BENDING.
  - 10) PAINT TOP SURFACE OF SKIDTUBE WITH MIL-W-5044 ANTI-SKID PAINT (WING WALK) AS INDICATED PER QSI 005 SECTION 4.4

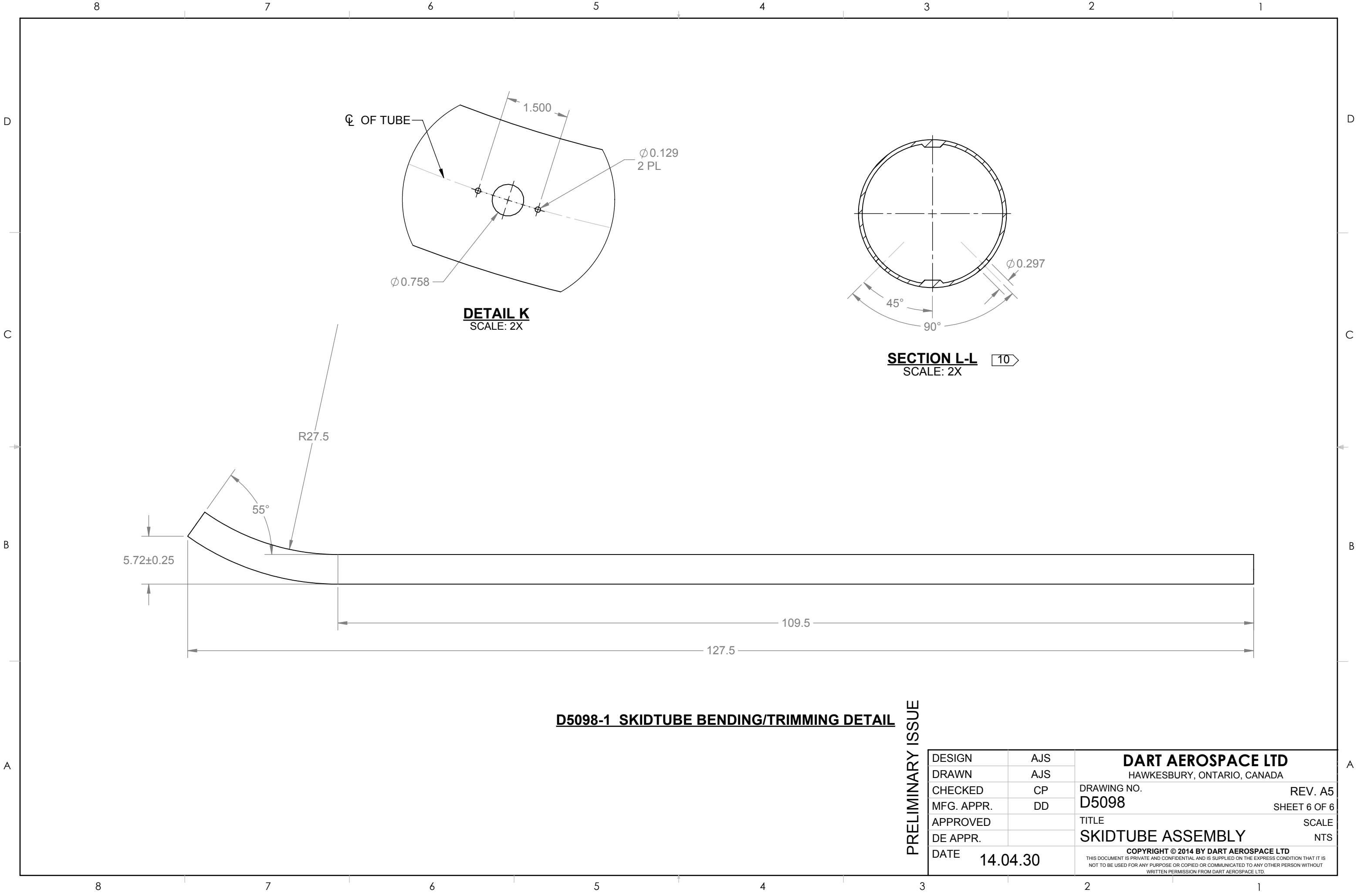
PRELIMINARY ISSUE

DESIGN	AJS	<b>DART AEROSPACE LTD</b> HAWKESBURY, ONTARIO, CANADA	
DRAWN	AJS		
CHECKED	CP	DRAWING NO.	REV. A5
MFG. APPR.	DD	<b>D5098</b>	SHEET 3 OF 6
APPROVED		TITLE	SCALE
DE APPR.		<b>SKIDTUBE ASSEMBLY</b>	NTS
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- INSTALL D4686-1 SPACER AS FOLLOWS 2 PL
- 1) INSTALL D4753-1 DOUBLERS PER DETAIL E
  - 2) INSERT D4686-1 SPACER
  - 3) SWAGE TO  $\varnothing 0.650 +0.010/-0.000$  X 1.0 DEEP PER QSI 002
  - 4) TRIM/GRIND FLUSH PER QSI 002





DESIGN	AJS	<b>DART AEROSPACE LTD</b> HAWKESBURY, ONTARIO, CANADA	
DRAWN	AJS		
CHECKED	CP	DRAWING NO. <b>D5098</b>	REV. A5 SHEET 6 OF 6
MFG. APPR.	DD	TITLE <b>SKIDTUBE ASSEMBLY</b>	SCALE NTS
APPROVED		<b>COPYRIGHT © 2014 BY DART AEROSPACE LTD</b> <small>THIS DOCUMENT IS PRIVATE AND CONFIDENTIAL AND IS SUPPLIED ON THE EXPRESS CONDITION THAT IT IS NOT TO BE USED FOR ANY PURPOSE OR COPIED OR COMMUNICATED TO ANY OTHER PERSON WITHOUT WRITTEN PERMISSION FROM DART AEROSPACE LTD.</small>	
DE APPR.			
DATE	<b>14.04.30</b>		